# Plant Machinery



Auxiliary Machinery



Plant Upgradation



Plant Machinery





In Order to carry a positive action
We must develop a positive vision

# **RAFFIA TAPE STRETCHING LINE**

HEAVEN offer complete tape stretching line with output capacity up to 350 kg/hr. Our plants are fully automated with highest control technology. We manufacture the plant as per customer's specific requirements with gives 100% satisfaction to our valuable customers. our expertise in energy saving gives our plant to produce tapes at minimum power consultant, we offer highest PPR (Pre-Performance Ratio) with lowest capital investment. That means minimum payback period & nearest breakeven point.



# **Application**

- Fertilizer Bag
- Cement Bag
- Paper | Textile Bag
- Flour food bag
- Chemicals Bag
- Rice Bag
- Sugar Bag
- Fruits & vegetable etc.
- Bird Feed Bird Seeds Animal seeds

- Tarpaulin for monsoon sheds
- · General purpose packing bag
- Packaging of Onions | Potatoes | Garlic | Groundnuts

We deliver all four aces to our customer for their guarantees win.

1. Minimum Maintenance Cost.

- 2. Minimum Energy Consumption per Kg.
- 3. Minimum Investment per Kgoutput Capacity. 4. Minimum Running Cost per Kg.

Raffia Tape Stretching Line	HETSL-70/150	HETSL-75/200	HETSL-80/250	HETSL-90/350
Screw Die (mm)	70	75	80	90
L/D Ratio	32:1	32:1	32:1	32:1
Die Width (mm)	800	900	1100	1300
Max. Output PP (Kg/hr.) HDPE	150 / 135	200 / 170	250 / 230	350 / 315
Mani Drive	45 kw	56 kw	75 kw	110 kw
No. of cheese winder	130 nos	150 nos	180 nos	220 nos
Max. line speed (mpm)	280	280	350	350
Total connected load with inverter winder	149.77 kw	181.37 kw	206.07 kw	293.72 kw
Tape plant dimension with winder (mm)	25152 (L) 3925 (W) 5280 (H)	2575 (L) 3925 (W) 5280 (H)	27435 (L) 3925 (W) 5280 (H)	28825 (L) 3925 (W) 5380 (H)

# **EXTRUSION COATING LAMINATION PLANT**

HEAVEN multi-function coating laminating machine is developed contiguously by ourselves, based on our production experience of more than fifteen years. It is characterized by advanced technique, reliable quality, easy to operate and high automation which is used widely in the industries of chemical, petrochemical, cement, sugar, salt, grain and wheat, animal feed, commodity items, metallurgy and mining and general purpose packaging, storage and transportation of many kinds of material. The line uses PP or PE as raw material, through the flow-casting coating and lamination technology, achieving single-sided/double-sided coating or paper-plastic lamination with substrate (plastic woven fabric) to produce coated or laminated products.



# **Technical Specification**

Model	Screw Size (mm)	Die Width (mm)	Coating Thickness Range in Micron	Max Line Speed MT/MIN.	Max Prod. Capacity (KG/HR.)	Total Connected Load (KW)	Main Drive (HP)	Polymer to be Processed	Over All Dim. L x W x H
HEL/1200	70	1200	10 to 75	120	120	62	25	LDPE/PP	30 x 15 x 15
HEL/1650	75	1650	10 to 75	120	150	78	30	LDPE/PP	40 x 16 x 15
HEL/2200	80	2200	10 to 75	100	180	86	40	LDPE/PP	40 x 20 x 15
HEL/2600	90	2600	10 to 75	80	200	98	50	LDPE/PP	40 x 20 x 15
HEL/3250	90	3250	10 to 75	80	220	105	50	LDPE/PP	40 x 25 x 15
HEL/3860	75X75	3860	10 to 75	60	250	135	30x30	LDPE/PP	40 x 40 x 15
HEL/5300	90X90	5300	10 to 75	60	350	145	40x40	LDPE/PP	40 x 40 x 15

# Twin die system coating lamination plant

Plant Model	Screw Size (mm)	Die Width (mm)	Coating Thickness Range in Micron	Max Line Speed MT/MIN.	Max Prod. Capacity (KG/HR.)	Total Connected Load (KW)	Main Drive (HP)	Polymer to be Processed	Over All Dim. L x W x H
HETD/900	70 x 2	900 x 2	20 to 75	120	100 to 120	85 KE	40	LDPE/PP	24 x 35 x 12
HETD/1000	80 x 2	900 x 2	20 to 75	150	140 to 180	95 KW	50	LDPE/PP	24 x 35 x 12

# **CAST FILM EXTRUSION LINE**

HEAVEN Cast Film Line is a high-plasticizing, easy operating, long-life and energy saving cast film machine which is of our company accumulated experience on the manufacturing of cast film machine and actual operation of customers and combine foreign top technology to renovate. The machine is mainly used to produce Three layers LLDPE, LDPE, PE, and other cast film. The machine adopts the top intelligent industrial control system combined with hidden auto cutter, auto cut off and manipulator for automatic roll Auto Carton Loading Unloading Unit/Auto Air Shaft Inflation exchange to ensure the operation is safe and easy, winding is more solid and smooth. Therefore, it ensures top product quality and the productivity; reduce the production cost to create bigger value. The main unit installed a shaking device to improve the smoothness of the web roll and appearance quality and make the products more competitive.

# **Features & Advantages**

- Any film width (up to 2000mm) at customer's disposable
- Easy to change casting roller fot matt or mirror finish
- · Very low variation of film thickness
- · In-line film edge trim and recycling
- · In-line extrusion coating is optional
- · Auto film winder with different size of air shaft

# **Application**

- LDPE stretch wrapping film
- LDPE cling film
- Food wrapping film



Plant Model	Screw Size (mm)	Die Width (mm)	Film Thickness Range in Micron	Max Line Speed ML/Min.	Max Prod. Capacity (kg/hr.)	Total Connected Load (kw)
HSCFL/1250	50/65/50	1250	20 to 75	125	100 to 120	120 kw
HSCFL/1750	55/75/55	1750	20 to 75	125	140 to 180	150 kw
HSCFL/2250	75/90/75	2250	20 to 75	125	220 to 250	180 kw

# **CAST EMBOSSED FILM EXTRUSSION LINE**

The cast film line produces flat or embossed films for, Automobile industries, Tyre Industries, packing industries, hygiene and medical applications. The most optimized design of extruder and 'T' die guarantees high-performance extrusion and various levels of features and automation are available to best meet your needs.

The line uses extruder to convert polymers into continuous melt resin which are formed by 'T' die into film structure. Through such a cast film extrusion system, an embossed steel roll and silicon pressure rubber roll are installed at the casting unit of the line. When the melt resin comes out of the 'T' die, it is pressed onto the embossing roll by silicon roll to produce embossed film.

# **Features & Advantages**

- Any film width (up to 2000mm) at customer's disposable.
- Easy to change embossing roll for various emboss patterns.
- · Very low variation of film thickness
- · In-line film edge trim and recycling
- · In-line extrusion coating is optional
- · Auto film winder with different size of air shaft



# **Application**

The cast embossed process has a wide range of applications, such as PE film for baby diaper, sanitary napkin, inconvenience products, pet pad, disposable bedsheet, medical dressings, grown, gloves, shoes cover, rubber release film, table cloth, shower curtain, Tyre industries and so forth.

Model	Screw Diameter	Die Width	Film Width	Film Thickness	Line Speed
HECEFL-1000	Ø75mm	1200mm	1000mm		
HECEFL-1500	Ø90mm	1700mm	1500mm	0.02-0.15mm	100m/min
HECEFL-2000	Ø120mm	2200mm	2000mm		

# **AIR BUBBLE SHEET PLANT**

HEAVEN Offering Air bubble Sheet Plant It's commonly used as a layer of protection for thepackaging industry for fragile goods. This is achieved by utilizing dual extruders each feeding a separate die. One side of the film is heated in a vacuum mould forming the bubble and then the two layers are sealed together. The lines are able to produce air bubble packaging up to 2000 mm wide at a speed of up to 60 mpm.

Air Bubble Wrap Sheets, a flexible and transparent plastic sheeting containing numerous small air pockets. The sheets offer cushioning and scratch protection far superior to packing paper and are used to protect items during shipping and storage. Bubble wrap is lightweight, water resistant, reusable on-scratching and is used for packing fragile items. It can be used to cushion medium to heavy weight products.

# **Application**

- Electronic & Electrical Appliances
- Glassware, Ceramic Products
- Fruits & Vegetables
- Machinery Wrapping
- Handicrafts
- Pharmaceuticals
- Scientific Instruments
- Engineering & Automobile Spare Parts



Plant	Screw Size	Max Sheet	Max Production	Total Produced	Dimensio	n of pl	ant (feet)
Model	(mm)	(mm)	Capacity (kg/hr.)	Load (LW)	L	W	Н
HEABS1000/80	90	1000	90	90	30	15	18
HEABS1500/90	100	1500	125	110	45	25	18
HEABS2000/90	105	2000	150	135	50	30	20

# PP/HDPE SHEET EXTRUSION LINE

Heaven can provide PP/PE/HDPE sheet extrusion line. If you want to make barrier-packaging sheets for food packaging, pharmaceutical packaging, cosmetics packaging, Geocell, our production line can help you.

PP/PE/HDPE sheet has the characteristics of lightweight, bright and calm surface, good heat resistance, high mechanical strength, excellent chemical stability, electrical insulation, and non-toxicity.

#### **Main Components of sheet line**

- Single Extruder Unit
- Cooling Conveyor

- Screen Changer
- Edge Trimming Unit

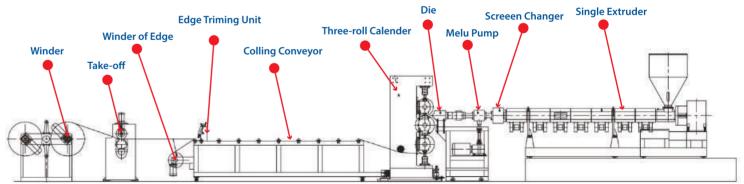
Melt Pump

• Edge Trim Winde

• Sheet Die

- Take-off
- Three-roll Calendar
- Winder Unit





Model	HES-90/1000	HES-100/1300	HES-120/1700
Max. Sheet Width (MM)	900	1200	1600
Thickness (MM)	0.5 to 2.0	2 to 4	2 to 6
Capacity (kg/hr	200 to 250	250 to 350	350 to 400

# **MULTI LAYER BLOWN FILM PLANT**

HEAVEN offering Multi-Layer Blown Film Line is used for producing tubular film. The film is applicable for heavy-duty packaging bags on FFS automatic packaging line in petrochemical and chemical industries. The products are erect, beautiful, high-strength, convenient for stacking, and preventing from slide-down. Especially they are convenient for recycling and reusing, which accords with the requirements of environment protection. At present, both here and abroad, the products have been used widely. Film Blowing Machine adopts a lot of new technique and technology such as Three-layer-co-extrusion stacking-type blown die, dual-lip cooling ring, IBC, bubble stabilizing device, multi-layer rotation take-off, corona treatment station, central-guide friction and Surface type automatic winder, flexographic printing, anti-slip embossing, adjustable edge-folding and forming. The line adopts automatic microcomputer control, equipped with colorful touch screen, integrated with HMI developed by ourselves, to accomplish most of line operation and control, and achieve functions such as on-line help, production record, on-line inspection, safety protection and startup protection. 3 layers co-extruding A/B/C Suitable material: LDPE, LLDPE, HDPE, etc.

# **Application**

- Dairy Product packing like Milk Pouch, Butter Milk, Ghee Pouch
- Heavy duty film for Petroleum Product Pouch Packing
- Construction Roofing sheet, Green House films
- Tea and Coffee Pouch Packing
- Stretch Wrapping Film
- Heat Sealed sterilized packages for surgical instruments
- · Health care packaging
- Packaging of frozen foods

- Liquid Packaging
- Edible Oil Film
- Lamination Film
- Water Pouch Film
- Food Packing Film
- Tomato Catch up Pouch
- Courier bags



Model		HEMBL-1000	HEMBL-1200	HEMBL-1350	HEMBL-1700
FEATURES	Lay Flat Width	600 – 900 MM	800 - 1100 mm	800 - 1250 mm	900 - 1600 mm
	Film Thickness	20 - 150 MICRON	20-150 micron	20-150 micron	25-150 micron
	Max Output	120 kg/hr.	150 kg/hr	160 kg/hr	220 kg/hr
	Screw Dia. (mm)	45/45/45	45/50/45	50/55/50	55/65/55

# TWO LAYER BLOWN FILM PLANT

HEAVEN Offering Two Layer and ABA Co-Blown Film Line is use for producing tubular film. The film is applicable for Light duty packaging bags on Food Industries, Garment industries, general purpose carry bag and Pick-up bag. The products are erect, beautiful, high-strength, convenient for stacking, and preventing from slide-down. Especially they are convenient for recycling and reusing, which accords with the requirements of environment protection. Two Layer and ABA film line a lot of new technique and technology such as Dual or Three Extruder and Spiral type stationery die head, dual-lip cooling ring, bubble stabilizing device, Height adjustable take off unit, corona treatment station, central-guide friction and central winder, anti-slip embossing, adjustable edge-folding and forming. The line adopts automatic microcomputer control, equipped with colorful touch screen, integrated with HMI developed by ourselves, to accomplish most of line operation and control, and achieve functions such as on-line help, production record, on-line inspection, safety protection and startup protection. Mono layer line extruding suitable material: LDPE, LLDPE, HDPE etc

# **Application**

- Agriculture Mulching Film
- Shopping Bags, Courier Bags
- Pick-up Bag, Grocery Bags,
- · Bags for fruits & vegetables, refuse bags
- laundry Bags, Garment Bags
- Water Sachet



Model		HETBL-35/45	HETBL-45/55	HETBL-55/55	HETBL-55/65
FEATURES	Lay Flat Width	400 – 800 MM	600 - 1200 mm	800 - 1250 mm	900 - 1600 mm
	Film Thickness	20 - 80 MICRON	20-100 micron	20-150 micron	25-150 micron
	Max Output	75 kg/hr	120 kg/hr	140 kg/hr	200 kg/hr
	Screw Dia. (mm)	35/45 (HM-LD)	45/55 (LD-LL)	55/55 (LD-LL)	55/65 (LD-LL)

# MONOLAYER BLOWN FILM PLANT

HEAVEN Offering Mono Layer Blown Film Line is used for producing tubular or flat film. The film is applicable for Light duty packaging bags on Food Industries, Health care industries, garment industries, woven sack industries and general purpose carry bag. The products are erect, beautiful, high-strength, convenient for stacking, and preventing from slide-down. Especially they are convenient for recycling and reusing, which accords with the requirements of environment protection. Mono layer blown film line a lot of new technique and technology such as Spiral type stationery or Rotating die head, dual-lip cooling ring, bubble stabilizing device, Height adjustable take off unit, corona treatment station, central-guide friction and central winder, anti-slip embossing, adjustable edge-folding and forming. The line adopts automatic microcomputer control, equipped with colorful touch screen, integrated with HMI developed by ourselves, to accomplish most of line operation and control, and achieve functions such as on-line help, production record, on-line inspection, safety protection and startup protection. Mono layer line extruding suitable material: LDPE, LLDPE, HDPE etc.

# **Application**

- Health care packaging, Garment Bags and fresh producing packaging
- Heat Shrink Film for water bottle, Cock & surgical instruments
- · Liner for woven sacks Bags, Green House Film,
- Shopping Bags, Grocery Bags, T-Shirt Bags
- Refuse Bags, Construction Roofing sheet
- Laundry Bags and Garbage bag.



Model	HEBL-45 (HM/LD)	HEBL-55	HEBL-65	HEBL-75	HETBL-90
Lay Flat Width	300 – 700 MM	400 – 1000 MM	600 - 1200 mm	800 - 1400 mm	900 - 1600 mm
Film Thickness	20-80 MICRON	20 - 80 MICRON	20-100 micron	40-150 micron	50-150 micron
Max Output	55 kg/hr	65 kg/hr	120 kg/hr	150 kg/hr	200 kg/hr
Screw Dia. (mm)	45 - G	55-G	65-G	75-G	90-G

#### **BIODEGRADABLE BAG MACHINERY**

HEAVEN Offering advance technology Biodegradable Bags production Line with Biodegradable Blown Film Plant, Bottom Selling and Cutting Machine and Handle cut D-Punch Machine and High Speed Granule Mixer Machine to produce Biodegradable and Compostable Single use Carry Bags, Shopping Bags, Garbage Bags, Fruit and Vegetable Bags and Agriculture Mulching Film. The products are erect, beautiful, high-strength, convenient for stacking, and preventing from slide-down. Commercial cornstarch is an ideal raw material of Starch. It is readily available, relatively inexpensive and easy to process. Cornstarch granules processed in a single or twin-screw extruder to produce from starch granules. These pellets are further processed to manufacture cast or blown films. Cornstarch plastic can be blended with naturally biodegradable materials like Polyvinyl Alcohol (PVOH), biodegradable plastics like Polybutylene Adipate Terephthalate (PBAT), Polylactic Acid (PLA) and cellulose fillers to improve mechanical properties, strength and resistance to water / moisture.

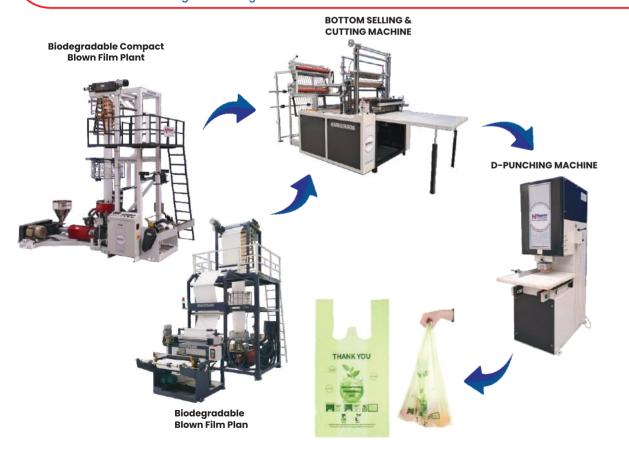
# Biodegradable Bags Production Line is available as under

- 35 MM Biodegradable Compact Blown Film Plant with 25 kg/hr. Capacity (4 to 16 Inch)
- 45 MM Biodegradable Compact Blown Film Plant with 50 kg/hr. Capacity (8 to 28 Inch)
- 50 MM Biodegradable High-tech Blown Film Plant with 60 kg/hr. Capacity (12 to 32 Inch)
- PLC Based Bottom Selling and Cutting Machine

- PLC Based Hot Selling Machine
- C-U-W Cut D-Punching Machine
- High Speed Material Mixer Machine

# **Application**

- Shopping Bags, Grocery Bags, T-Shirt Bags
- Refuse Bags, Laundry Bags and Garbage bag
- Garment Bags and Agriculture Mulching Film





# **Biodegradable Life Cycle**





Compostable EN133432



Recycled & Recyclable



-70% co2 **Emissionst** 



**Petroleum** 

# PP/HDPE MONOFILAMENT PLANT

# High output and outstanding quality Monofilament and Dunline Extrusion Line

HEAVEN offering in range of products highly efficient Monofilament Lines to produce HDPE / PP Monofilament Plant and PP Dunline Extrusion Plant for manufacturing of

# **Application**

- Ropes and Twines
- Threads & Knitting Yarn
- Fishing Net & Mosquito Net
- Artificial grass & Carpet

#### **Salient Feature**

- Granulate Hopper with Hopper Loader
- Energy Saving Extruder with Barrier Screw with 30:1 L/D Ration
- Continuous or Standard Hydraulic type Screen Changers
- · Quenching Tank with parallel Quenching for fast cooling
- Heavy duty Vibration free Holding Godets unit with no. of Five Roll
- Energy efficient Hot Air Oven or Hot Plate unit for uniform starching
- Control Voltage PIDS with +\_ lo C accuracy having 4 to 6 meters len
- Independent complete technical support



- Heavy duty vibration free Stretching unit with No. of Seven Rollers
- ndividual torque driven Bobbin winder for bunch winding or Online Ring winder
- Temperature control system with SSR system for Energy Saving
- High precision Monofilament die for bunch and separate monofilament
- AC frequency drive control system for complete plant for energy saving and maintenance free installation

Monofilament Line	Y			
Model		HE MF-70	HE-MF-80	HE MF-90
Screw Dia (in mm)		70	80	90
L/D Ratio		30.1	30.1	30.1
Name outpout (leadby)	PP	120	180	250
Max. output (kg/hr.)	HDPE	115	150	200
Godet Width (mm)		650 mm	900 mm	1200 mm
Godet Dia (mm)		320mm	320 mm	320 mm
Dimension (L x W x H) meters		18 x 2.5 x 205	180 x 2.8 x 2.5	19 x 3 x 2.5
Optional Equipments		• Flange / Bobbins Winders	• Melt Pump	
		Jumbo Winders	Monofilament / Dun Line Die Plant	

# PP/PET BOX STRAPPING PLANT

HEAVEN has developed High-tech Box Strapping Plant to produce straps from Polypropylene granules. The Strap is suitable for mvvanual clamping application, heat-sealing application and fully automatic machine heat-sealing application. We offers various models for single line, two lines, three lines and four lines straps with width of 6mm, 9mm, 12mm, 16mm and 19mm and Co-Extrusion Plants for Two Layer or Lining on straps with high production range from 35 kg to 150 kg/hrs capacity.Box Strapping Extrusion Generates Plastic Sections of Continuous Length through Plastic Extruder. Plastic Granules are melting by required elements through Plastic Extruder to form a furnished product. This Process is carried out through Various Components like Extruder, Quenching tank, first godet, hot water tank, stretching godet, online single color printing machine, embossing unit, Stabilizing

# **Application**

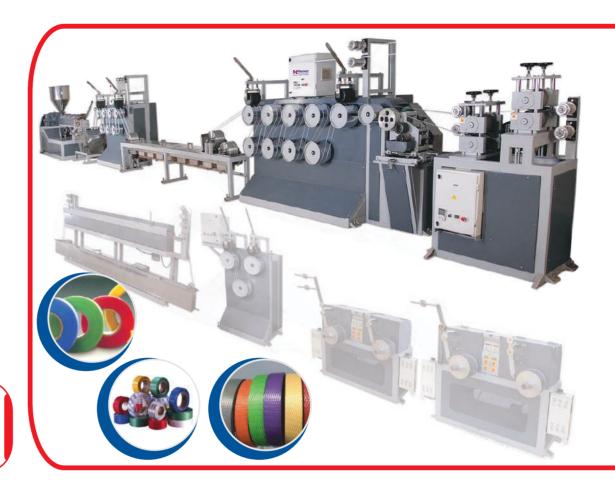
- Textile Cloth Packing
- Wooden / Corrugated Box Packing
- Cotton Industry

- Steel Industry
- in Different Industries

- Textile Industry
- Paper Industry
- Ceramic Industry
- Aluminum Industry

# Paper Packing





# PP/HDPE FIBRILLATION TAPE PLANT

Heaven PP/HDPE Fibrillation Tape Extrusion Line produces flat or round Fibrillation Tape for,
Agriculture Baler Twine, Agriculture Tomato Corp Lining, Bundle Packing and Stitching Thread
applications. The most optimized design of Extruder and 'T' die guarantees high-performance
extrusion and various levels of features and automation are available to best meet your needs.
The line uses extruder to convert polymers into continuous melt resin which are formed by 'T' die
into film structure through such a water quenching system, Take up Nip unit, Holding unit, Tape
slitting unit, Hot Plate or Hot Air Oven for Stretching through Stretching Godet and high tech
Fibrillation Roller



Plant Model	Screw Size (mm)	Max Production Capacity (kg/hr.)	WINDING STATION (NOS.)	TOTAL CONNECTED LOAD(KW)
HEFTP-65	65	60	21	55
HEFTP-75	75	90	27	70

# **SYNTHETIC STRING (SUTLI) PLANT**

Heaven PP/HDPE Sutli Plant produces flat or round Sutli for, Agriculture Twine, Bundle Packing, Stitching Thread and General purpose packaging applications. The most optimized design of Extruder and 'T' die guarantees high-performance extrusion and various levels of features and automation are available to best meet your needs. The line uses extruder to convert polymers into continuous melt resin which are formed by 'T' die into film structure through such a water quenching system, Take up Nip unit, Holding unit, Tape Slitting device, Hot Plate for Stretching through Stretching Godet and standard 4 inch and 8 inch bobbin winding package.



Plant Model	Screw Size (mm)	Max Production Capacity (kg/hr.)	WINDING STATION (NOS.)	TOTAL CONNECTED LOAD(KW)
HESP-65	65	60	18	50
HESP-75	75	90	24	65

# **ROTOGRAVURE PRINTING MACHINE**

Heaven offering high-tech Rotogravure 200 is new generation Rotogravure Printing Machinen for flexible packaging industry. The high-tech Rotogravure 200 Comes with 200 mtr/min printing capacity & suitable for 6,8 & 10 colours.

it use to print on Polyester, Paper, Bopp, PVC, LDPE. This machines are programmable and easy to operate. Rotogravure machine comes with state of art technology and robust construction.

High-tech Rotogravure is designed for super performance and cost effactive operation.



# **SOLVENT LESS LANINATION MACHINE**

HEAVEN IS leading manufacturing of solvent less lamination machine. They Come with their new machine to fulfill the need of flexibe packaging market.

These machines are equipped with latest technology for optimum Performance and also has user friendly interfacing to operate. This solvent less machines are capable to handle various laminating jobs.

HEAVEN designs machines mainly for short and medium runs applicatio for plastic films. This solvent less machine can used to laminate materials loke Polyester, Paper, BOPP, Aluminum, Foil and LDPE.



HEAVEN as one of the leading and innovative manufacturers of all kinds of plastics processing extrusion plant and machinery. We are introducing new rang of machineries. Heaven is aiming to deliver benefits of continuous research & development and advance technology to customer with quality product with highest quality at affordable pricing. We have excellent team of engineers and quality control system to deliver quality value product and providing most important after sales service.

# OUR MACHINE ARE RECOGNIZED FOR THEIR HIGHEST QUALITY & PRODUCTIVITY WITH LESS PRICING AND ENERGY EFFICIENT IN DIFFERENT APPLICATION SEGMENTS VIZ.

# PRODUCT RANGE

- Raffia Tape Stretching Line Extrusion Coating Lamination Plant Cast Film Extrusion Line Cast Embossed Film Extrusion Line
  - Air Bubble Sheet Line Air Bubble Sheet Plant PP/HDPE Sheet Extrusion Line Multi Layer Blown Film Plant
    - Two Layer Blown Film Plant Mono Layer Blown Film Plant Biodegradable Film & Bags MAchinery
    - Monofilament Extrusion Line PP/PET Box Strapping Extrusion Line PP/HDPE Fibrilation Tape Plant
      - Synthetic String (Sutli) Plant Rotogravure Printing Machin Solventless Lamination Machine



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